



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

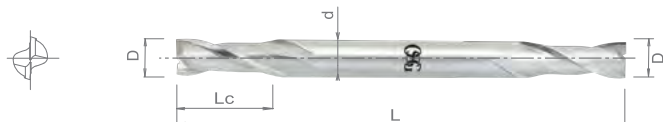
INDEX

## List 563

OSG COBALT HSS DOUBLE END M-DDE, Miniature

HSS-Co	BR	2 FLUTE	30°		REG	PACKED 1 PIECE
--------	----	---------	-----	--	-----	-------------------

Cutting Diameter Tolerance	
D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"



EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5637000	●	1/32	0.094	2.250	0.188	
5637100	●	3/64	0.141	2.250	0.188	
5637200	●	1/16	0.188	2.250	0.188	
5637300	●	5/64	0.234	2.250	0.188	
5637400	●	3/32	0.281	2.250	0.188	
5637500	●	7/64	0.328	2.250	0.188	
5637600	●	1/8	0.375	2.250	0.188	
5637700	●	9/64	0.406	2.250	0.188	
5637800	●	5/32	0.438	2.250	0.188	
5637900	●	11/64	0.500	2.250	0.188	
5638000	●	3/16	0.500	2.250	0.188	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ⊙ Best

